



METAL TREATMENT CHEMICALS

# FOSFAMIX

A COMBINED DEGREASER AND FE-PHOSPHATIZING AGENT

<b>Range of use</b>	For the fe-phosphatizing of iron and steel by spray treatment as well as for degreasing and removal of oxides on aluminium and galvanized surfaces. Fosfamix forms an even phosphate layer of max 1.4 g/m <sup>2</sup> on iron metals which gives an adherent surface for the paint and also works as an intermediate anticorrosive coating.								
<b>Properties</b>	An acid, light yellowish clear liquid.								
<b>Product declaration</b>	<table><tr><td>Sodium phosphate</td><td>&gt; 30 %</td></tr><tr><td>Phosphoric acid</td><td>5-15 %</td></tr><tr><td>Anionic tensides</td><td>&lt; 5 %</td></tr><tr><td>Non-ionic tensides</td><td>&lt; 5 %</td></tr></table>	Sodium phosphate	> 30 %	Phosphoric acid	5-15 %	Anionic tensides	< 5 %	Non-ionic tensides	< 5 %
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<b>Instructions for use</b>	Dosage: 1-2 % Treatment time: 1-3 min Operation temperature: 40-70oC Use solution pH 3.5-5.5 Concentrate pH 3.3 The bath follow-up by titration: Sample 10 ml + 50 ml distilled water Indicator phenolphthalein Titration solution 0.1 n NaOH Titration factor 0.27								
<b>Note</b>	The Fosfamix bath has a very strong oil-separation capacity. We recommend to use an oil-separator on a regular basis.								
<b>Application</b>	Spray process								
<b>Product code/ Packaging size</b>	<table><tr><td>423465</td><td>20 l</td></tr><tr><td>423469</td><td>200 l</td></tr></table>	423465	20 l	423469	200 l				
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<b>Storage</b>	Warm/cool storage. In original package, tightly closed.								
<b>Environmental impacts</b>	See safety data sheet point 12.								
<b>Waste disposal</b>	See safety data sheet point 13.								



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